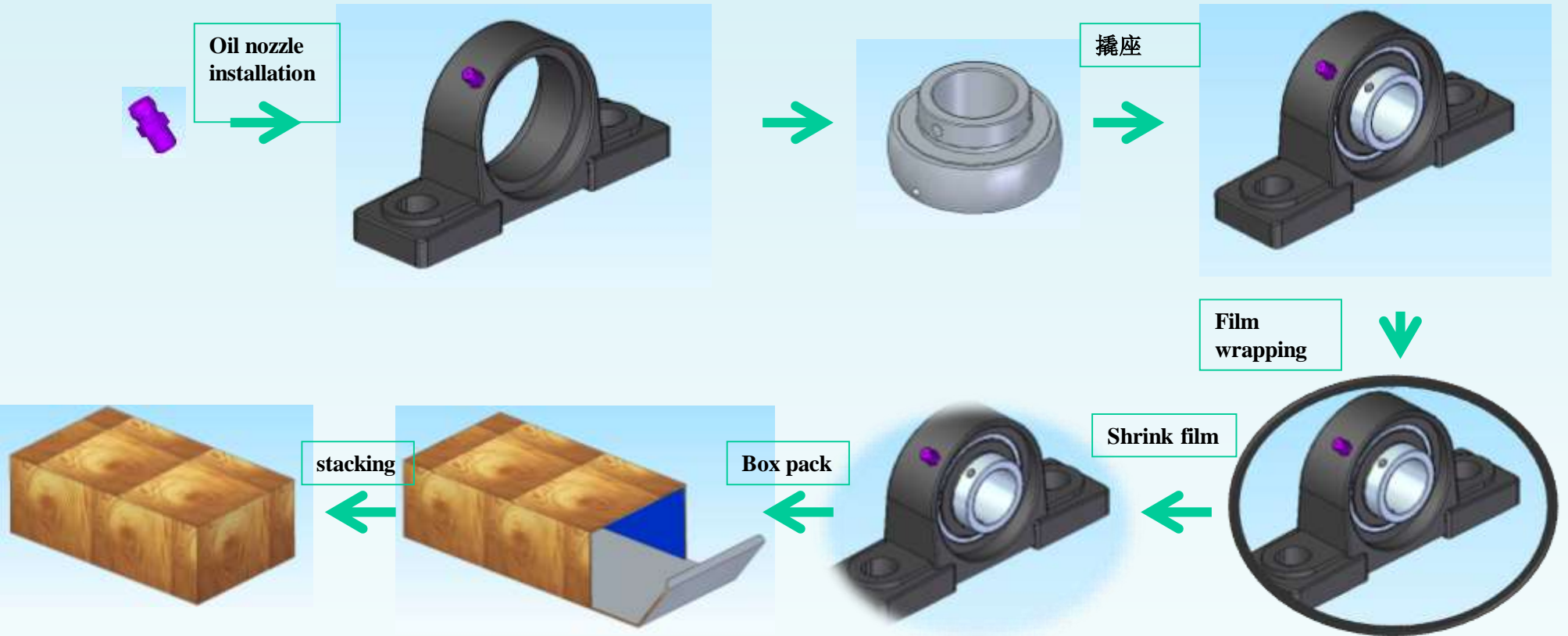


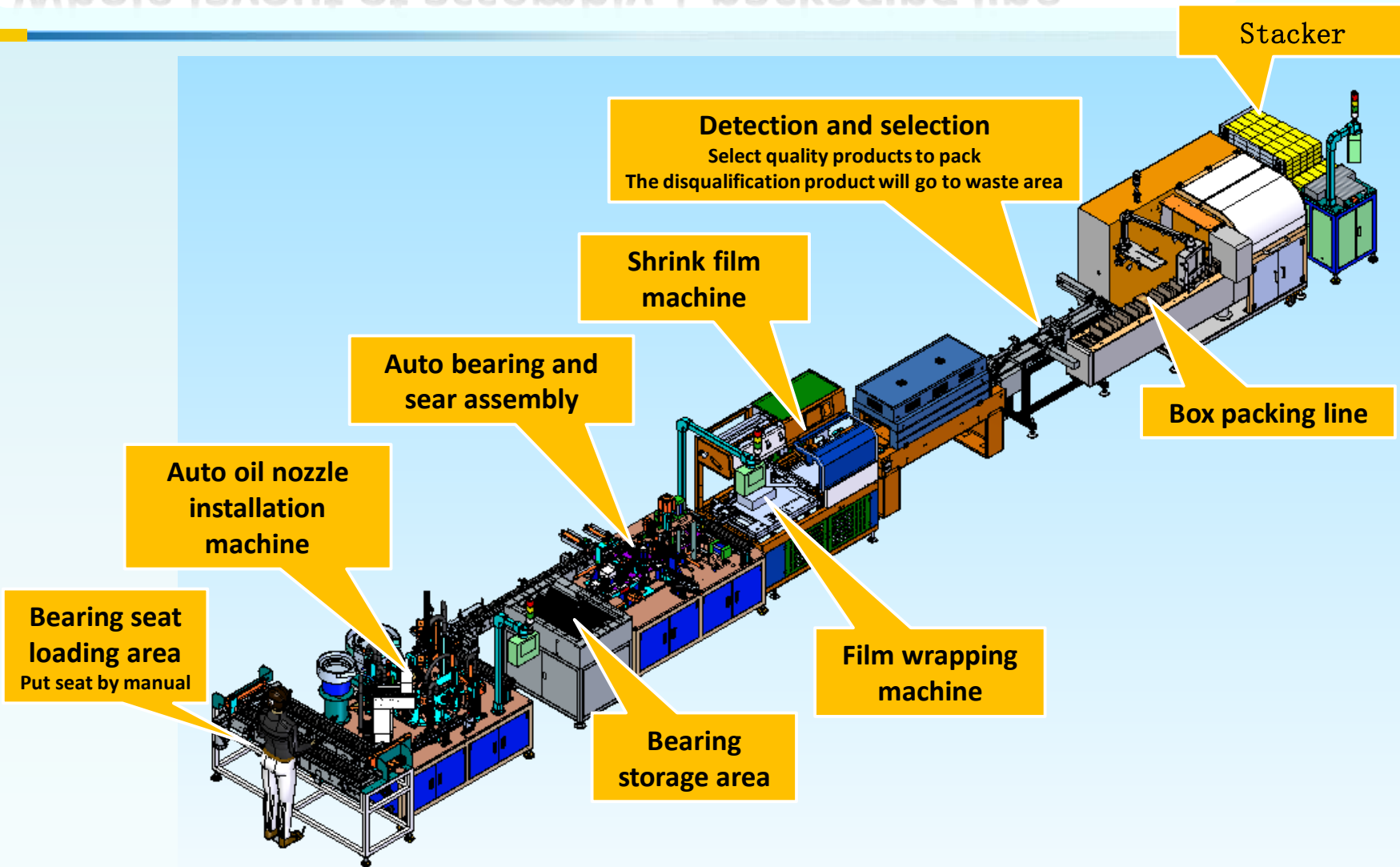
Automatic Bearing and Seat Assembly & Package Line



Processing explanation:

- 1) install oil nozzle at the bearing seat. And assembly the bearing and bearing seat together.
- 2) the bearing and seat after assembly, will be wrapped film by wrapping machine. And be shrink by the shrinking machine, and ensure the film be snug against the bearing
- 3) during packing line, the main function is to open box, boxing and stacking, take of by manual the bearing after packed.

Whole layout of assembly + packaging line



layout

Main Technology Parameter

Main Technology parameter :

Total power : 8~10KW

Power voltage : 3 phase 380V 50HZ

Air compressor : 0.8Mpa

Processing takt : 9~14S

Processing scope : customered according to special model

Dimension(L × W × H) : 12000 × 2500 × 1500mm

Weight : 5000Kg

Function details

Function	Material loading	Oil nozzle locking machine	Seat and bearing assembly	Wrapping film	Film shrink	Box packing	stacker	PLC + controller
Feasibility	◎	◎	◎	◎	◎	◎	◎	◎

Technical evaluation

◎ : Mature products and processes

○ : has similar products; Low equipment production difficulty evaluation no production risk.

△ : No related products, evaluation feasible

✕ : Without relevant production ability, high risk of evaluation failure

Others

- Working area required: 13500*3000mm
- Manpower required: 2 worker/ line
- Working efficiency: 1600-3000pcs/8 hour/per line
- Delivery date: 60 working days (since final the machine design plan and got deposit from buyer)

Installation and Training

- Warrantee period: 12 month against the date of BL.
- Installation and training: the seller will send engineer go to buyer factory to install and debugging the machine onsite.
- buyer will bear all cost for engineer during this period. the details cost include:
 - 1). Visa charge for engineer, normal need 3 engineers
 - 2). Round air ticket from China to buyer factory.
 - 3). Room, food and daily commutation charges from hotel to buyer factory.
 - 4). Estimate installation and training period is 40 days.
 - 5). All cost will pay to seller's account in advance by T/T.